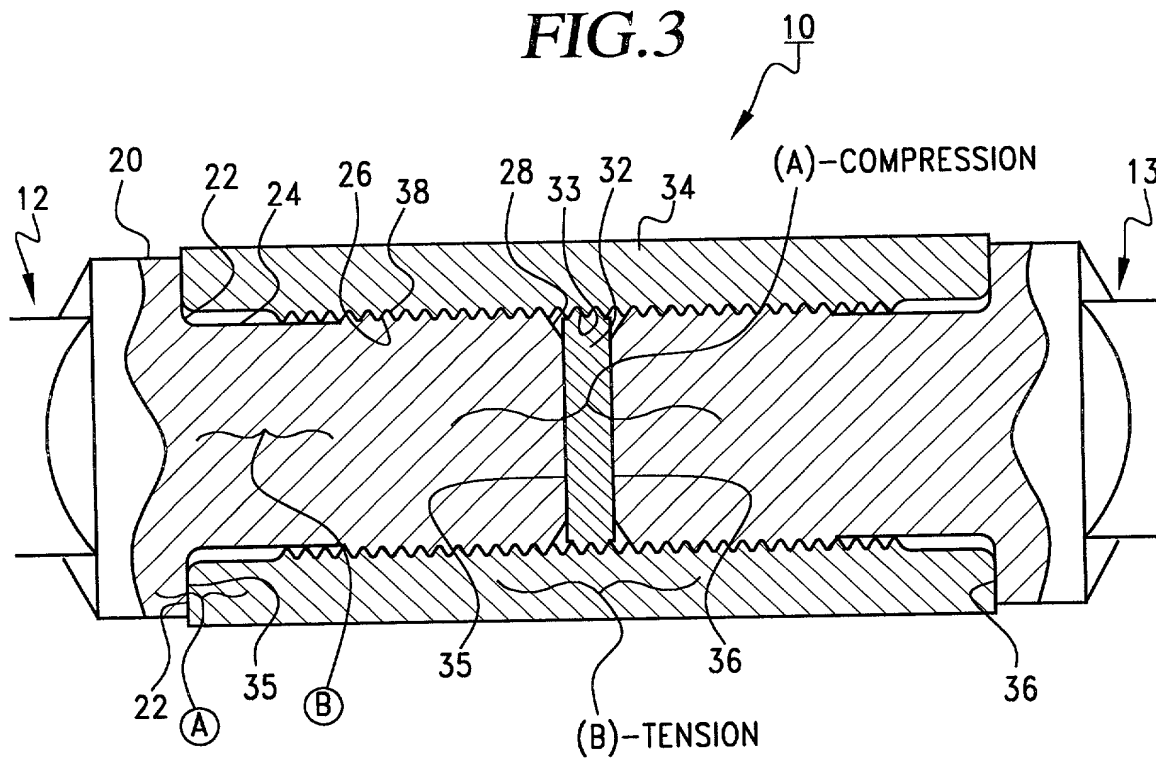


FIG. 3



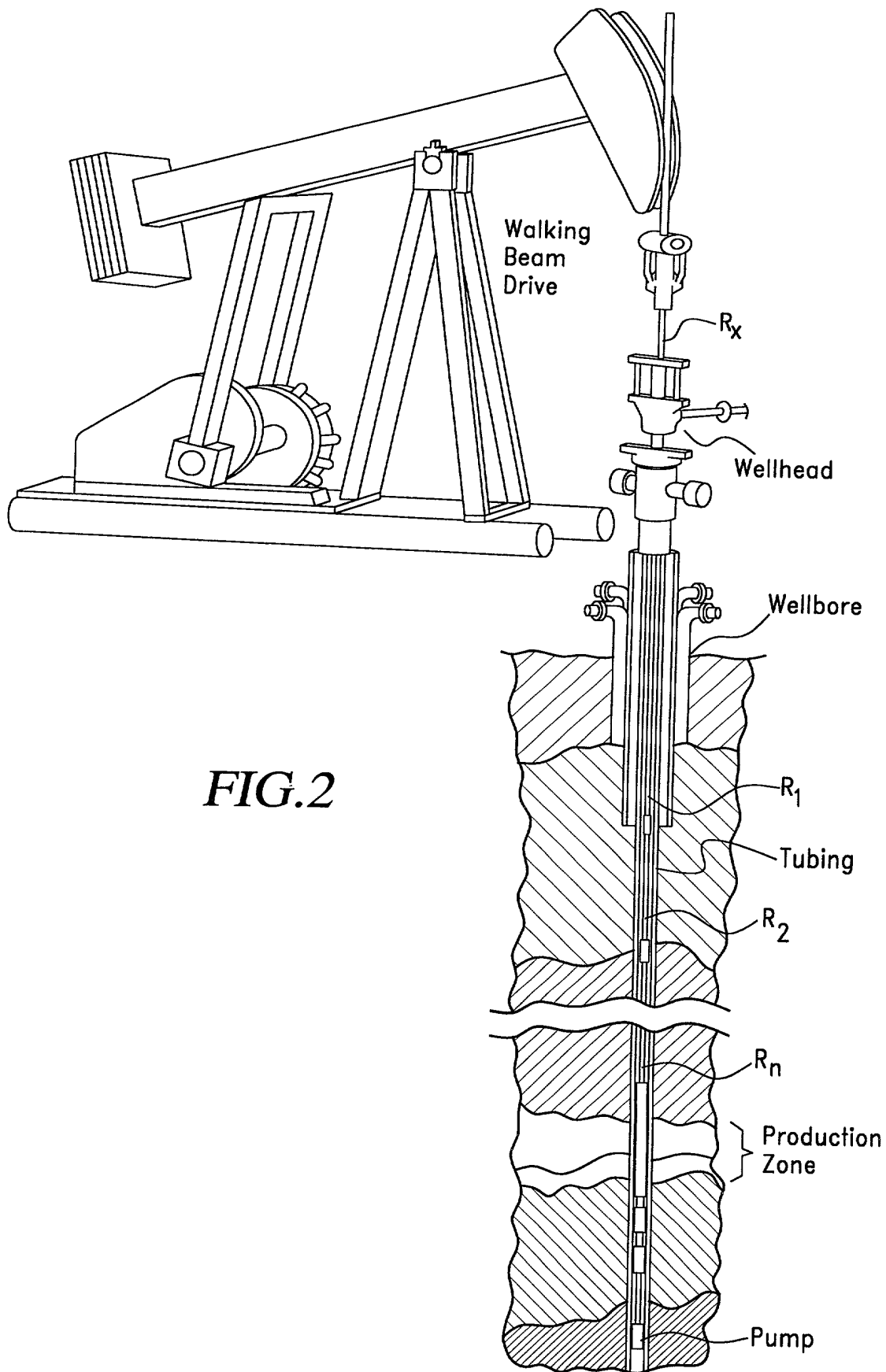
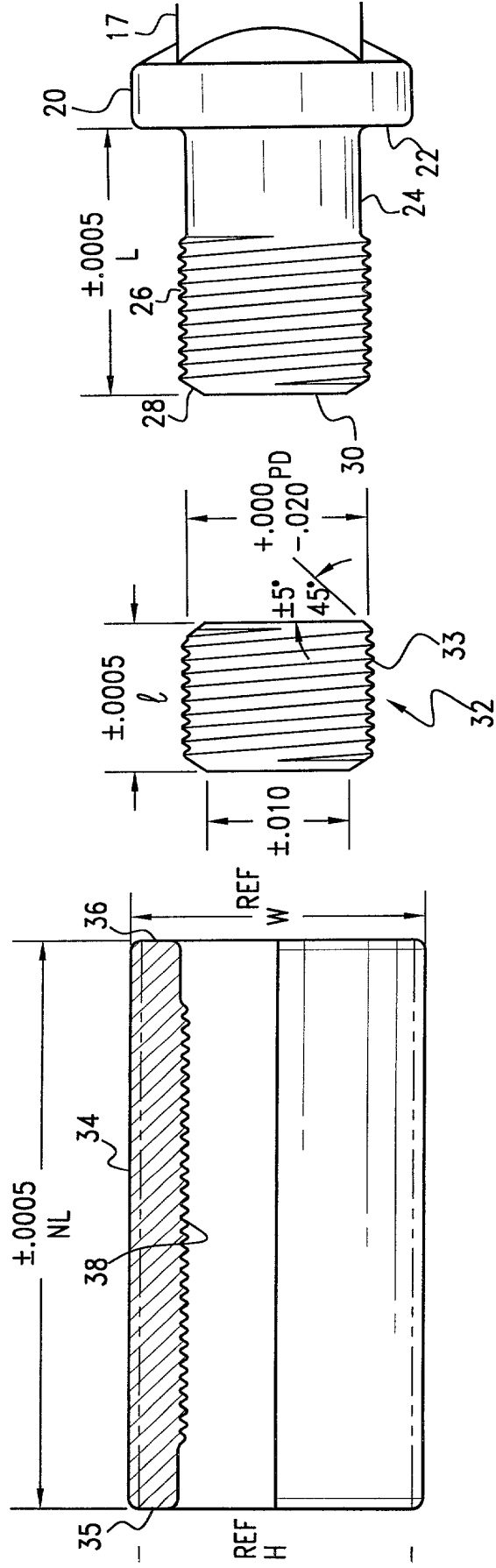


FIG.2

FIG. 4



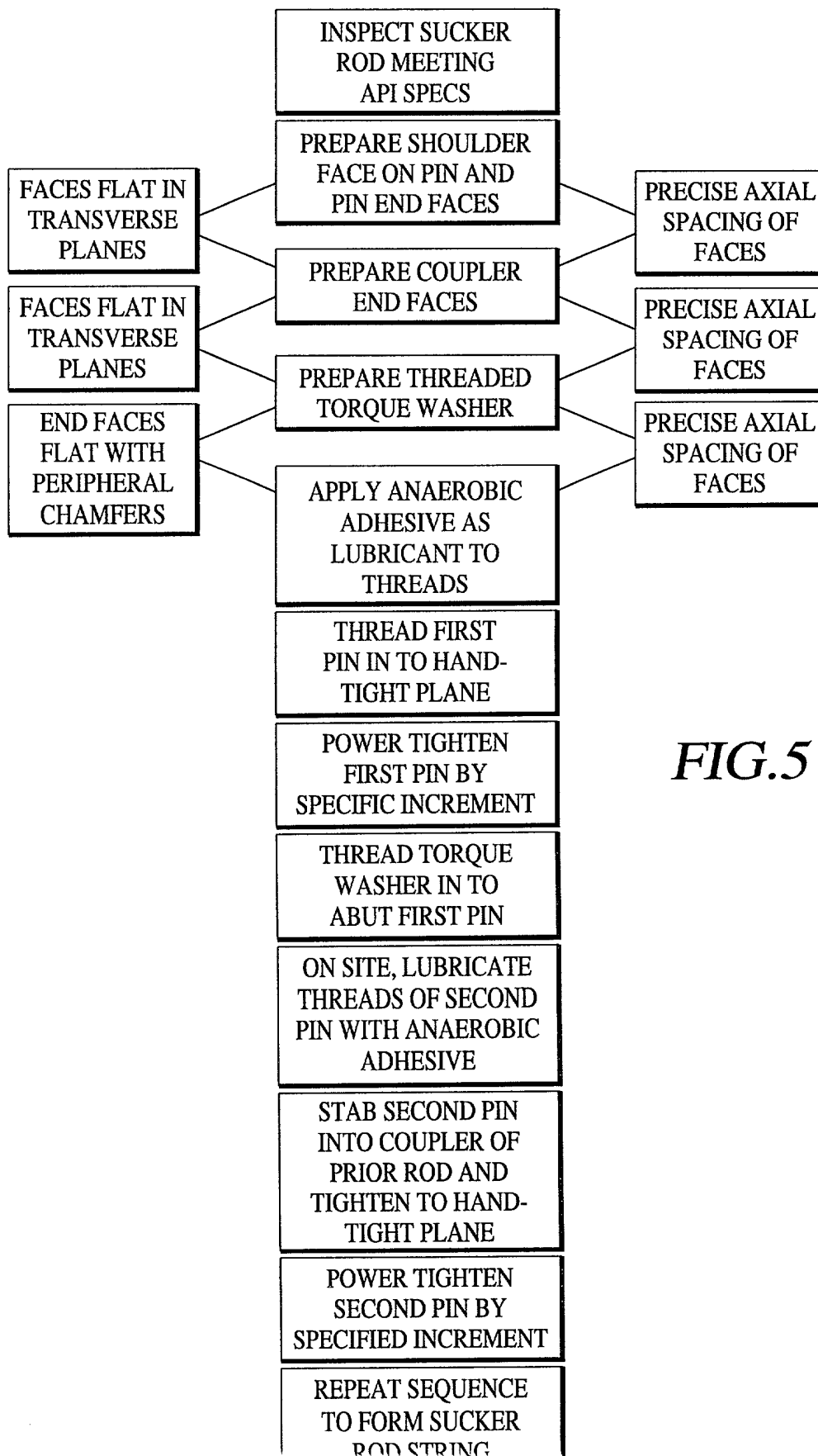


FIG.5

FIG.6

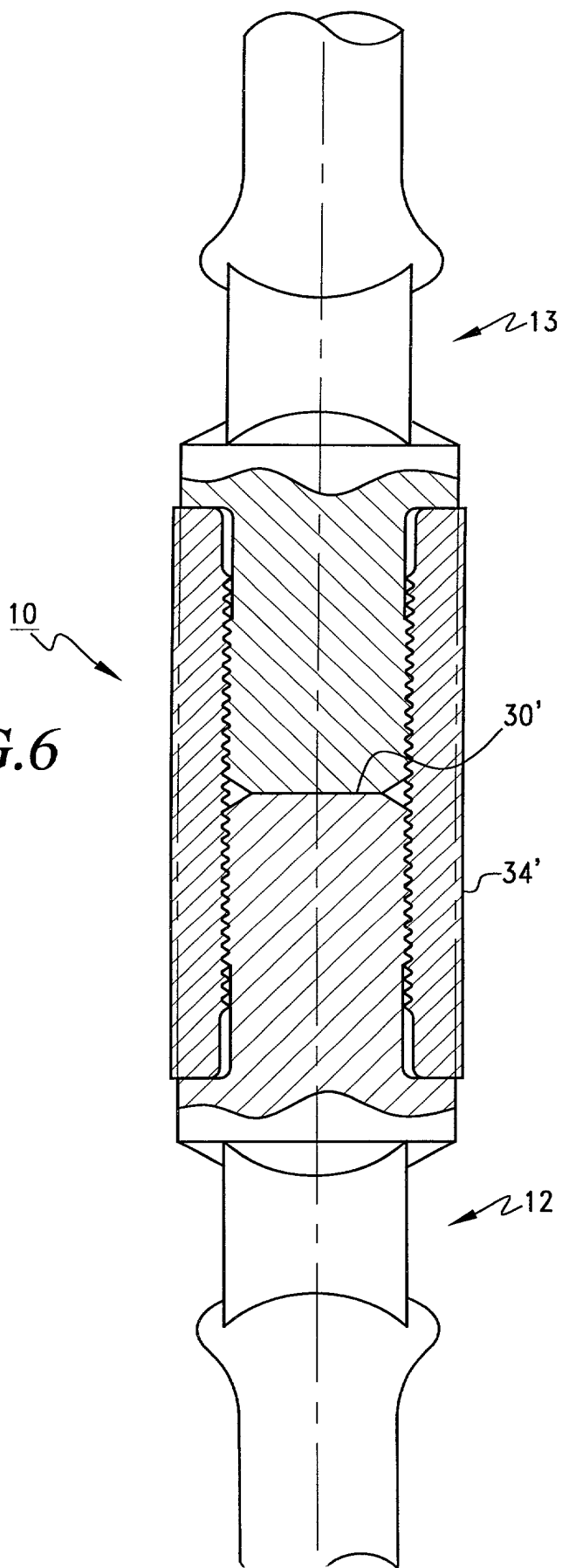


FIG. 7

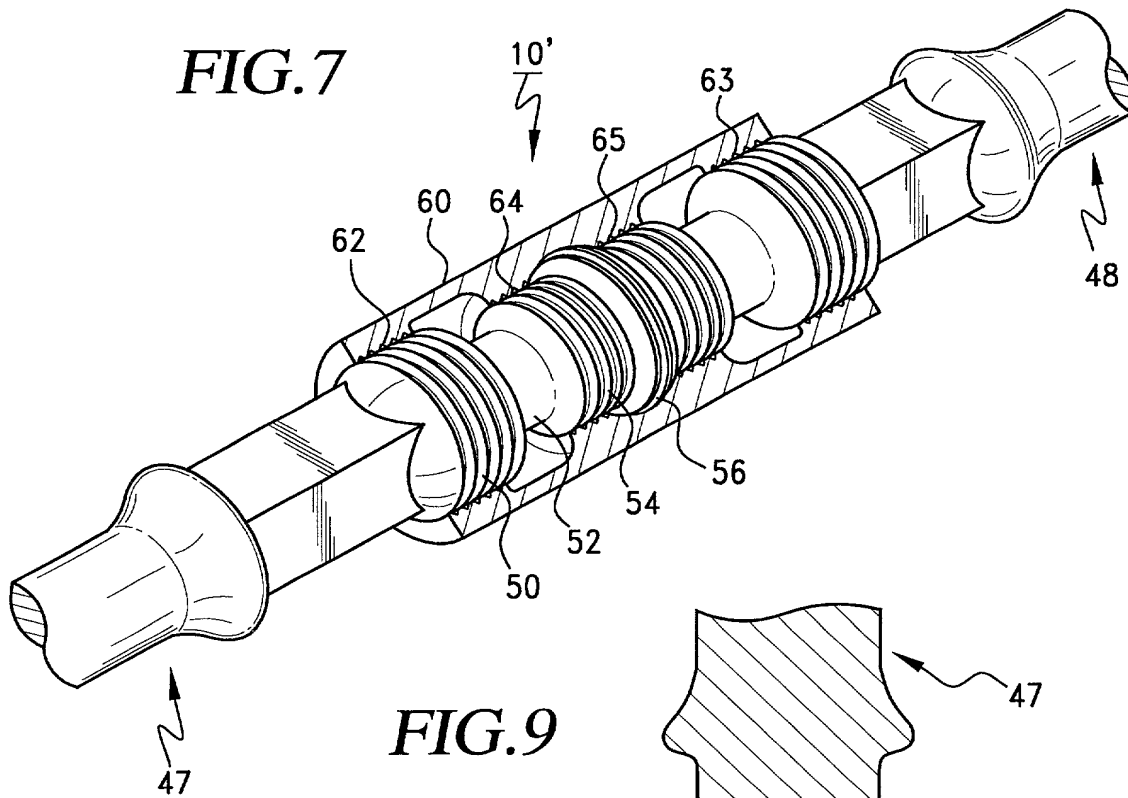


FIG. 9

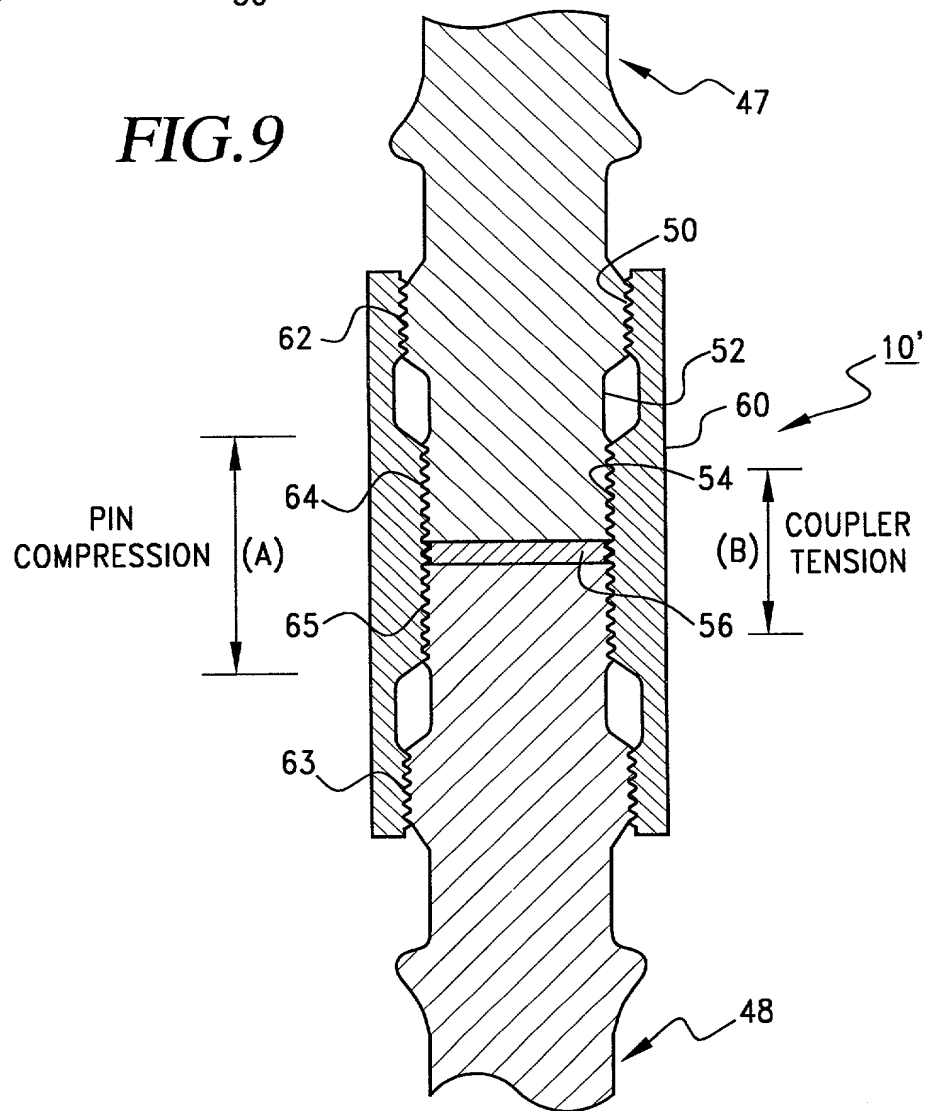
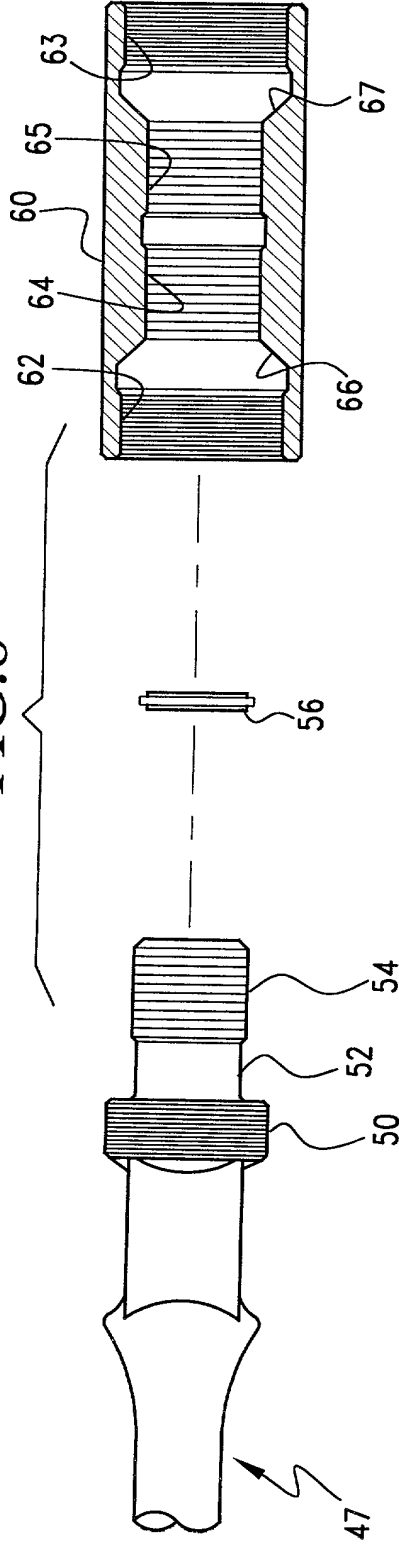


FIG. 8



10"

FIG. 10

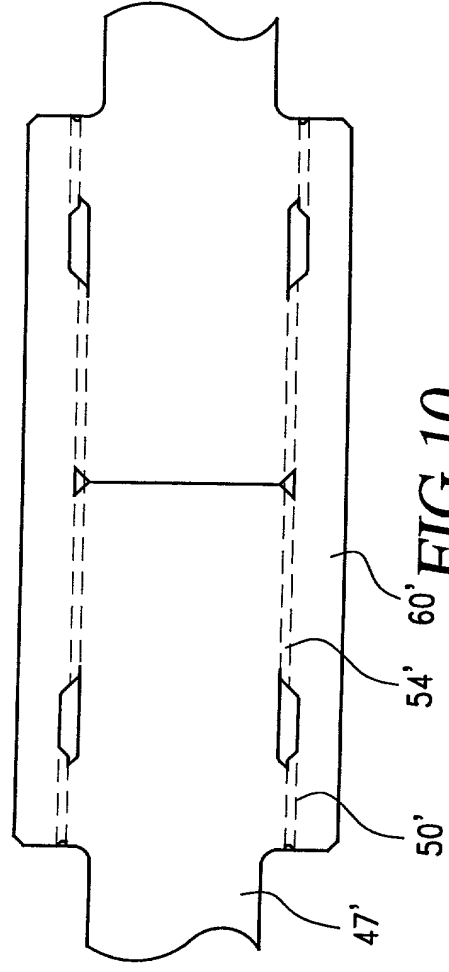


FIG. 11

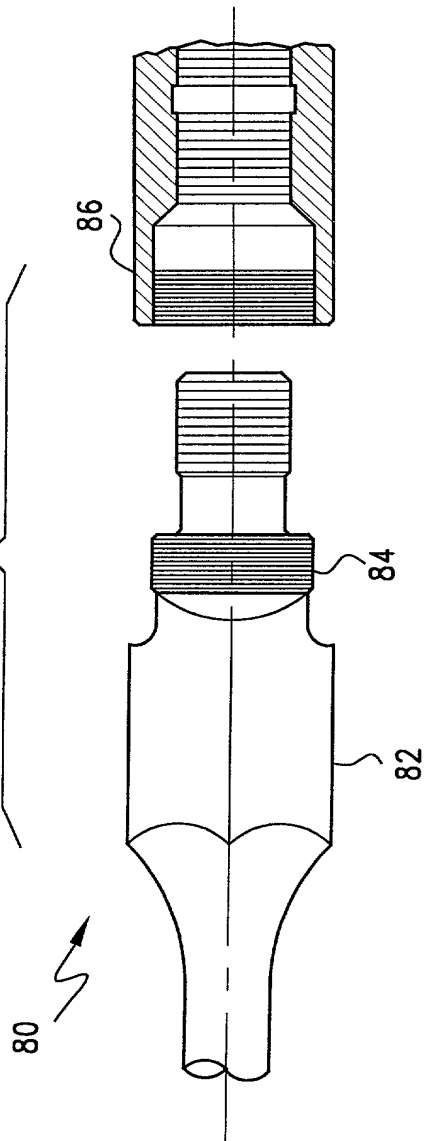
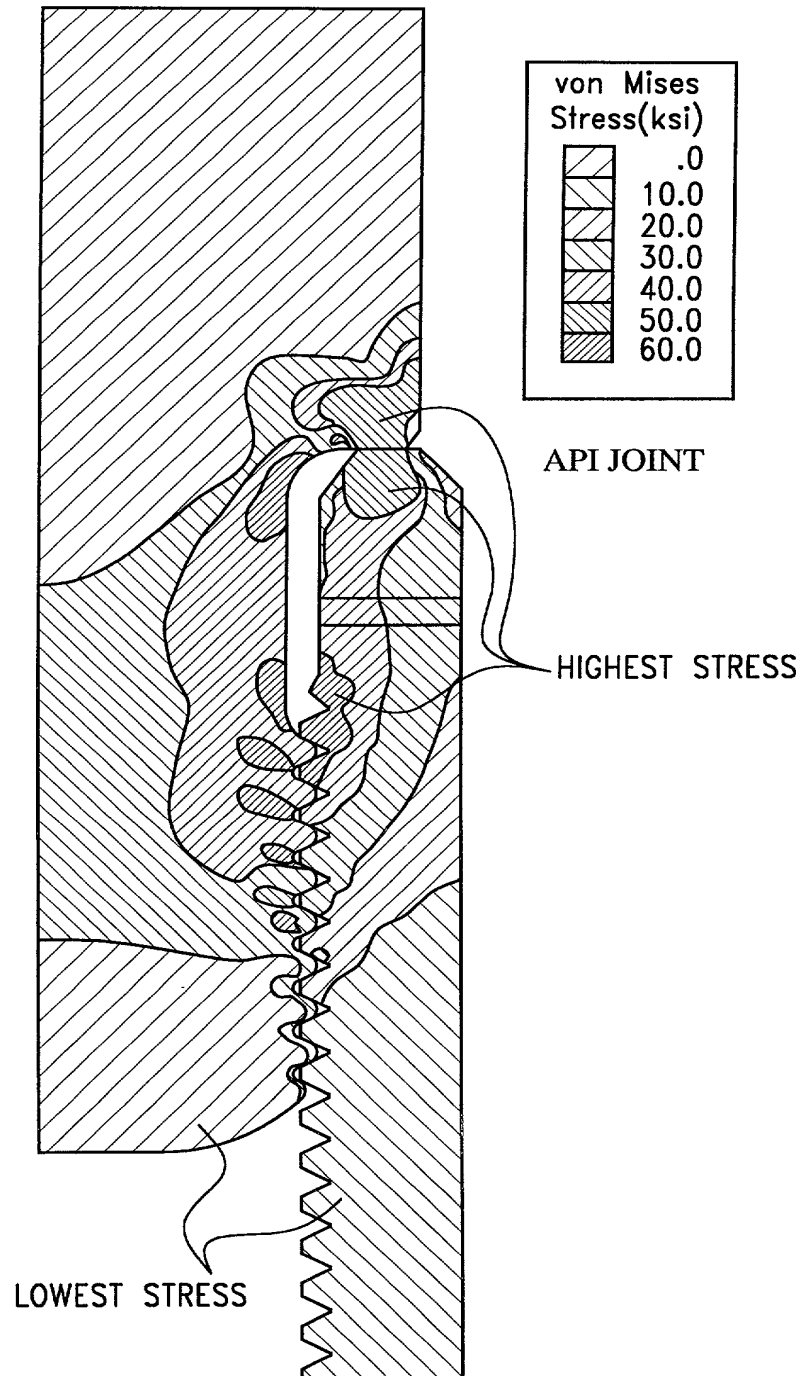


FIG.12



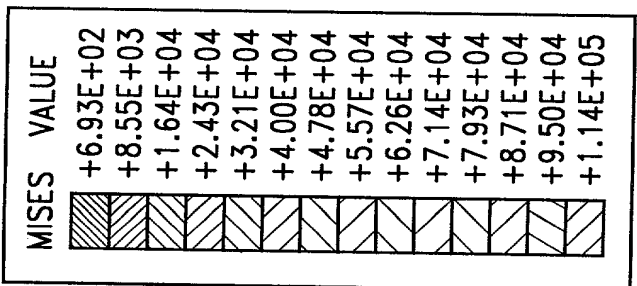


FIG. 13

IMPROVED JOINT

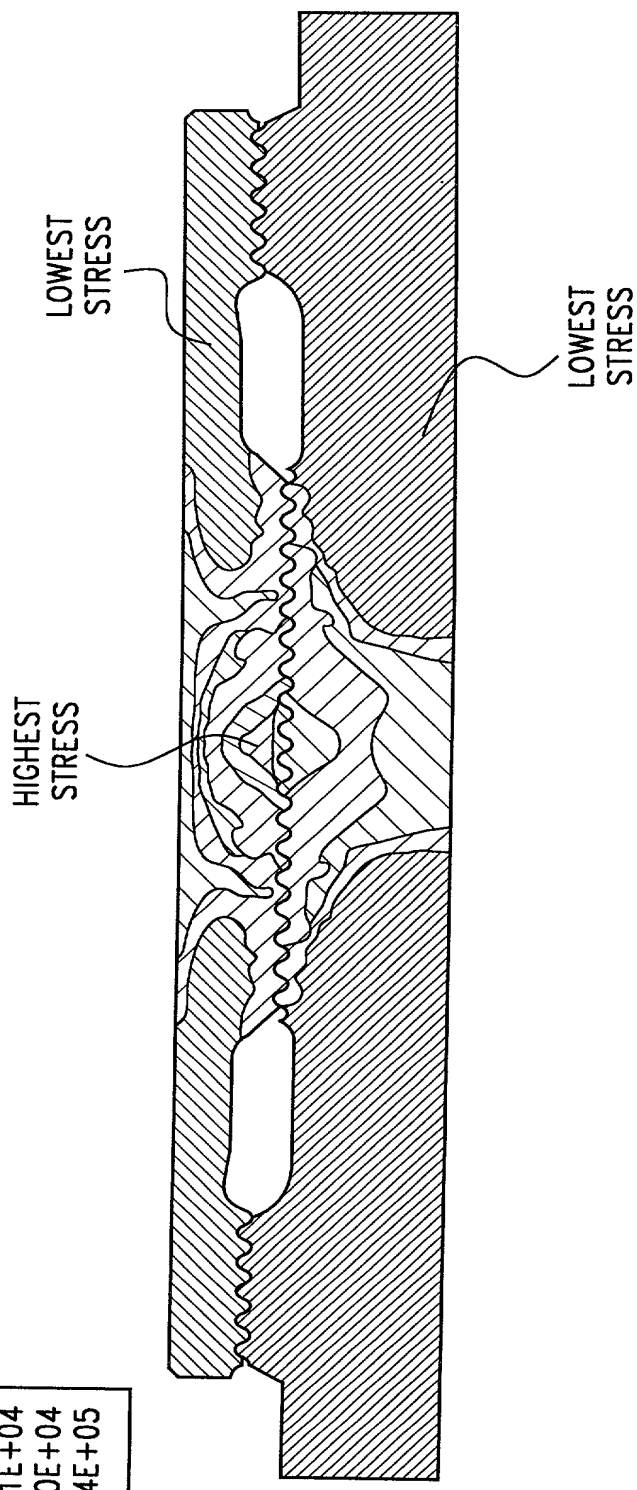


FIG.14

